



PLASTERBOARD RECYCLING SERVICE

**MAKING
THE
DIFFERENCE**

GUIDANCE ON THE DISPOSAL OF GYPSUM

Legislative Guidelines

EC Landfill Directive 1999.

You can only landfill Gypsum in a Mono Cell Landfill.

“Non-hazardous Gypsum based materials should be disposed of only in landfills for non-hazardous waste in cells where no biodegradable waste is accepted.”

No such landfill exists in Ireland today.

In 2001/2002 Irish law changed to ensure EC Landfill Directive is followed.



Responsible waste management

is a priority for Gyproc in Ireland. From initial design to on-site testing, through to manufacturing and installation – we’ve always believed that effective waste management makes good environmental and business sense.

A unique approach

As a manufacturing company, we help build the environments that are an essential part of everyday life – from schools to hospitals, businesses to homes. Minimising the impact construction projects have on the environment is an important part of our activities. We believe the most effective way to encourage best practice, is to make the building process sustainable for business and sustainable for the environment.

Our commitment

Over many years, we have committed significant time and resources to ensure we achieve high standards of environmental sustainability – to the point where we now recycle over 97% of the waste produced from our own manufacturing process. To match this internal commitment, Gyproc’s plasterboard off-cut recycling service will help the construction industry reduce its impact on the environment.

Gyproc’s plasterboard off-cut recycling service provides an additional environmental benefit for building owners and designers who will earn valuable points under the LEED and BREEAM international accreditation schemes by using this plasterboard recycling service and Gyproc plasterboard manufactured with up to 13.3% recycled content.

Note: PRS waste does not include C&D waste, it is for new plasterboard only

Gyproc Recycling Service



We're on-hand to help you meet the requirements in the most cost effective way possible – by designing products that minimise waste, and by recycling plasterboard waste quickly and efficiently.

Our plasterboard recycling service

Our plasterboard recycling service is based on the principles of simplicity and reliability. We are the only plasterboard manufacturer in Ireland with a dedicated plasterboard recycling partner, Allied Recycling, and facilities.

Gyproc has a cost-effective process to take back and recycle plasterboard waste.

A simple, cost-effective solution

Gyproc has a cost-effective process to take back and recycle plasterboard off-cuts back into our manufacturing process. Crucially, this process has been designed from the customers perspective, to minimise processing time and maximise simplicity.

Flexible and reliable

Depending on your preference, our partner, Allied Recycling, can provide you with a number of different skip sizes to collect your plasterboard off-cuts (6, 14, 25 & 40 yard skips) and collect them from your building site at times that are convenient for you. The process is flexible and reliable, and can be scaled up or down to suit any construction project.

Reporting and long term learning benefits

The system records the total tonnage of plasterboard off-cuts for a project and the average weight per skip, allowing you to see the financial savings compared to less environmentally sound options.



What can Gyproc recycle?

The number of skips supplied can be tailored to accommodate changes in the amount of waste produced during a construction project. The recycling service has been designed to handle:

- ✓ All Gyproc manufactured plasterboard off-cuts

Whether you're planning a new project, or if you're on-site already, a simple phone call is all it takes to start the process. Call Allied Recycling and they'll make it easy to make the switch.

It's easy to register your company for this service, contact

Allied Recycling

Unit 74, Naas Industrial Estate, Naas, Co. Kildare.
Phone: 01 278 7080
Email: naas@alliedrecycling.ie

Or through their national sales manager

Kieran Kelly

Sales Manager

Mobile: 086 380 8602
Email: kieran.kelly@alliedrecycling.ie

The recycling process

Gyproc's unique recycling process has been designed to help reduce the time your employees need to spend handling plasterboard waste – ensuring a smooth, cost-efficient service.



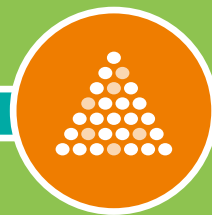
Skip Supplied

Plasterboard off-cuts produced on your construction site is stored in dedicated skips supplied by Gyproc.



Skip Collected

We will collect your plasterboard off-cuts direct from your building site - and keep track of the off-cuts produced by each site.



Recycling Facility

Our partner will then bring the waste back to the Gyproc plasterboard manufacturing facility for recycling.

Using material to its maximum potential

We'll always create products and systems that use materials efficiently without compromising quality – ensuring on-site waste is kept to a minimum. Research has shown that reducing waste at the design stage can benefit every construction project – minimising the initial cost of materials, saving time during installation, and curtailing the cost of waste disposal.

Working with our partner to deliver success.



Recycled Plasterboard Off-Cuts

We then process these off-cuts and this approved raw material is then recycled back into our plasterboard manufacturing process.



Traceability Certificate

We will send you a traceability certificate outlining your materials lifecycle – from source to recycled raw material.

Your recycling contacts and waste providers

Recycling Service Provider

Allied Recycling



Unit 74, Naas Industrial Estate,
Naas, Co. Kildare.

Phone: 01 278 7080

Email: naas@alliedrecycling.ie

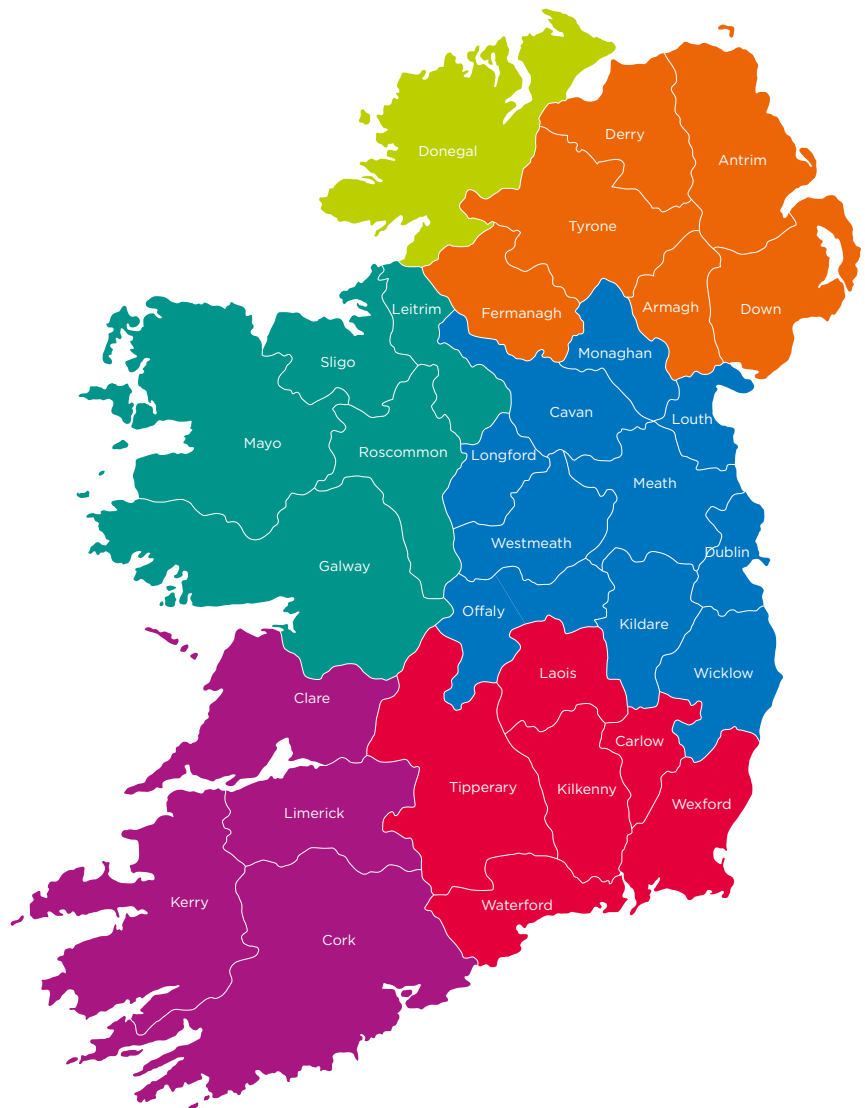
Or through their national sales manager

Kieran Kelly

Sales Manager

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kieran.kelly@alliedrecycling.ie



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Price structure for customers

The price structure for the recycling service depends on two parts:

1. Fixed recycling charge based on tonnes per skip
2. Variable service charge covers delivery and collection of skips depending on site location.

Rates are available from Allied Recycling directly.



Service charges

Region	6 & 14 C/Y Service Charge	25 & 40C/Y Service Charge	Tonne Charge
Leinster	€200	€200	€120
Munster	€190	€250	€120
Connacht	€190	€250	€120
Ulster	£190	£250	£120

Region	6 & 14 C/Y Service Charge	25 & 40C/Y Service Charge	Tonne Charge
Contamination	Tonne Charge	€180	£180
Waiting Time	Per Hour	€80	£80
Delayed skip return	After two Weeks	€25/Week	£25/Week
Certified Skips	Certified Skips*	€50	£50

*6 yard only

Contamination in skips

All plasterboard will be segregated by the staff in our waste providers and sent back to our manufacturing facility for recycling.

It is most important that the collected skips only contain Gyproc plasterboard off-cuts, any contamination materials such as metal, timber or non Gyproc manufactured materials will result in a contamination charge being levied at a rate of €160 (ROI) / £160 (NI) per tonne. Contamination proof will be provided by a photographic report supplied by our waste providers. Repeated contamination issues may result in the service been withdrawn

Skips out on site

Our partner, Allied Recycling, will supply good quality clean skips to sites. It is the responsibility of the customer to advise the driver where they want the skips on site. It will also be the responsibility of the customer to make sure that the skip does not get damaged.

Skips normally go on sites for one week/5 working days, but our waste providers will supply skip's for 4 weeks/20 working days.

Late collection charge

If there is a delay in collection a late collection fee will be incurred at the rate of €25 (ROI) / £25 (NI) per week.

Waiting on site for over an hour to deliver or collect a skip will incur a fee of €80 (ROI) / £80 (NI) per hour.

Certified skips

On sites with limited space it may be required for the skip to be crane lifted into the building. We can provide a 6 yard skip which will be certified for lifting. Please allow a weeks lead time for the certification to take place. A charge of €50 (ROI) / £50 (NI) will be applied for this service.

Gyproc provide a fully traceable service by providing a recovery/ disposal certificate



PLASTERBOARD RECYCLING SERVICE

Recovery Disposal Certificate

Saint-Gobain Construction Products Ltd can confirm that the following waste has been recovered and disposed of in an appropriate manner on behalf of:

Saint-Gobain Construction Products Ireland Ltd, Kingscourt, Co. Cavan.

Customer Reference Number:

All plasterboard is collected from site by Allied Recycling and transferred to Saint-Gobain Construction Products Ireland recycling site in Kingscourt where it is 100% recycled back into the plasterboard manufacturing process.

EPA IED License No: P0519-03

Date	Docket no - Customer no	Container	Description + EWC	Weight
27/04/2015	2617 - 54321	Skip 14 Yard, covered in	Plasterboard - 17 08 02	3420kg
SAMPLE ONLY	SAMPLE ONLY	SAMPLE ONLY	SAMPLE ONLY	SAMPLE ONLY

G&J O'Neill Enterprises Ltd trading as Allied Recycling are licenced to collect and transfer plasterboard in accordance Waste permit NWCP0-12-11002-01 and facility permits WFP-WM-2010-0001-02 and WFP-KE-08-0347-01

Date of issue:



Clonmellon Industrial Estate, Clonmellon, Navan, Co Meath
Tel 046 9433366, Email: info@alliedrecycling.ie

Allied Recycling is a registered trade name of G&J O'Neill Enterprises Limited,
Company Number: 428178 VAT Registered in Ireland 9520610H

PRS.customerservice@saint-gobain.com



Contact the Allied Recycling
Customer Service Team

T: +353 (0)1 278 7080

E: naas@alliedrecycling.ie

Terms and Conditions

For a list of full T&C's please contact Allied.

Terms & conditions

PLEASE READ THIS DOCUMENT CAREFULLY, IT CONTAINS IMPORTANT INFORMATION ABOUT YOUR RIGHTS AND OBLIGATIONS.

1. Definitions

"Skip(s)" means any size skip supplied by Gyproc via Gyprocs partnering waste providers to the Customer to facilitate the provision of Services.

"Customer" or "You" means the individual or entity who accepts these terms and conditions and who avails of the Services and/or completes the Customer Credit Application Form.

"Customer Credit Application Form" means the application for Services completed by or on behalf of the Customer for the Services and all information, consents and statements contained therein, which may be given in written form, over the telephone or online.

"Data Protection Legislation" means the Data Protection Act, 1988 and the Data Protection (Amendment) Act, 2003 as amended from time to time.

"Gyproc " means Saint-Gobain Construction Products Ireland Ltd, a limited liability company having its registered office at Unit 4 Kilcarbery Business Park, Nangor Road, Dublin 22.

"Services" means the provision of the Plasterboard Waste Collection Service, the disposal of Plasterboard waste and any other service provided by Gyproc to the Customer.

"Our Partnering Waste Providers" means Allied Recycling, Panda Waste Management, MacNabb Waste, Clean Ireland Recycling, Barna Recycling and EnviroGrind.

"Waste Collection Service" means the collection of the waste contained in our partnering waste providers Skips supplied through Gyproc.

"Waste Disposal Operator" means an individual or entity that is in the business of waste collection, disposal and/or the provision of services similar to Gyproc Services.

2. Agreement

This Agreement sets out the terms and conditions that apply to your purchase of Services from Gyproc. These terms and conditions together with the Customer Credit Application Form constitute a legally binding agreement ("**Agreement**") between Gyproc and the Customer. By accepting delivery of Services and/or related products, You agree to be bound by and accept these terms and conditions. No variation to these terms and conditions shall form part of the Agreement unless the changes have been made in accordance with this Agreement.

3. Payment & Billing

3.1 The price of the Services provided shall be Gyproc's price ruling as at the date of the Customer Credit Application Form.

3.2 Payment of Invoices will fall due 30 days from the end of the month, in which the invoice is issued.

3.3 Payment shall be made by bank cheque or direct debit or by direct bank payment, or by any other method agreed by the Customer and Gyproc.

3.4 The price of the Services may vary from time to time. Gyproc will provide a minimum of 30 days' notice to the Customer in advance of any price variation. The price of Services will remain a fair market price.

3.5 Gyproc may, without notice, suspend the Services to the Customer wholly or partially if the Services cost is outstanding for 14 days or more after the payment due date. In the event of overdue payments, the Customer agrees to pay all collection and other costs incurred by Gyproc in the settlement process.

3.6 If the chosen method of payment is by bank direct payment the Customer must ensure that the account details provided are from a current account which can accept direct debit payment.

3.7 In the event of a cancellation of a direct payment instruction, the Customer shall duly notify the Customer's bank and Gyproc in writing of such cancellation.

3.8 It is the responsibility of the Customer to advise Gyproc in writing of any change to bank account details provided on the original debit instruction.

3.9 Gyproc will impose a penalty charge of **€10.00** on unpaid direct debit instalments. The Customer will be notified in writing of the unpaid amount including the penalty charge. An alternative payment is required by Gyproc for the full sum owed within five working days from the date of unpaid direct debit notification.

3.10 Invoices shall ordinarily be sent to the billing address shown on the Customer Credit Application Form (or any other address notified to Gyproc) and shall be deemed received by the Customer on the second postal day after the date of posting and will be deemed received by the Customer on the same day if sent by email.

3.11 In the extremely unlikely event that the skip weighing systems fails, and Our Partnering Waste Providers empty your skip, Gyproc will only charge you based on your average weights over the previous three collections.

3.12 Gyproc will not accept any liability if any Skip(s) is/are moved to a different location without prior notice to Gyproc.

4. Provision of Service

4.1 The Agreement is personal to the Customer. The Customer shall not, except with Gyproc's written consent or in accordance with Gyproc's standard transfer procedures, assign or otherwise transfer this Agreement in whole or in part.

4.2 Gyproc may modify or suspend Services wholly or partially, with or without notice, if such action is deemed necessary by Gyproc (e.g. health & safety, security or other valid reasons) or if requested by an authorised authority.

4.3 In no event shall Gyproc be liable to the Customer for damage suffered by the Customer as a consequence of acts or omissions of third parties.

4.4 Where the Waste Collection Service is not carried out on the day specified in the collection schedule Gyproc reserve the right to reschedule the visit to the next reasonable opportunity for such Service and the Customer will have no right of action against Gyproc in this respect.

4.5 Gyproc reserve the right to alter the collection schedules after giving at least 30 days prior written notification to the Customer.

4.6 Gyproc reserve the right to suspend the Services to the Customer wholly or partially if the skips(s) are an excessive weight (i.e. where the Customer is disposing in excess of 5 tonnes of waste in the 14 yard skip) or the contents of the skip(s) exceed the capacity of the container (i.e. a skip is regarded as overloaded when the lid of the skip does not sit comfortably on the body of the skip).

4.7 Any skips provided to the Customer shall remain the property of Our Partnering Waste Providers and may only be serviced by Gyproc. Gyproc may, without notice, remove any skip if presented for collection for another Waste Disposal Operator or for any use by another Waste Disposal Operator.

4.8 The Customer shall keep the skips safe and secure. In the event that the skip(s) or any part thereof are lost or stolen, the Customer shall immediately notify Gyproc and shall remain liable for the cost of replacing any skip or part thereof. A charge of €2500 per skip will apply for skip replacement and part thereof for damage to any skip.

4.9 It is important that the collected skips only contain Gyproc plasterboard off-cuts, any contamination materials such as metal, timber or non Gyproc manufactured materials will result in a contamination charge being levied at a rate of €160 (ROI) / £160 (NI) a tonne. Contamination proof will be provided by a photographic report provided by Our Partnering Waste Providers. Repeated contamination issues may result in the service being withdrawn.

4.10 Gyproc will provide a number of different size skips to house your plasterboard off cuts, 6, 14, 25 and 40 yard - arrange delivery and collection from your building site. The service is flexible and reliable, and can be scaled up or down to suit any construction project.

4.11 Orders placed before 12 noon on any working day, the skip will be delivered to site the next day. Orders placed after 12 noon on any working day, the skip will be delivered the day after the following day.

Orders for skips can be placed with PRS Customer Service Team from Monday to Friday during office hrs. 8.00am to 5.30pm. Closed 1.00pm to 2.00pm for lunch.

Contract terms & conditions

5. Move to Gyproc

5.1 You acknowledge that these terms and conditions apply to the Services being offered to You and You have read, understood and accept these terms and conditions.

5.2 You acknowledge that any contractual and other obligations, charges or costs due by You to your current Waste Disposal Operator will remain due and owing and shall be subject to settlement by You in accordance with the terms and conditions applying to the provision of services by your current Waste Disposal Operator.

6. Changes to these Terms and Conditions

6.1 Gyproc reserve the right to vary these terms and conditions. In the event that these terms and conditions are varied by Gyproc, Gyproc will post notification of such changes to Gyproc's website and will notify you of the changes by email and/or post.

6.2 Gyproc shall provide not less than 28 days' notice to You of any proposed changes to these terms and conditions.

6.3 Within the 28 day period following issuance of the notification of a change to these terms and conditions the Customer may terminate the Agreement by giving not less than 7 days written notice to Gyproc either by email or letter. In the event the Customer does not terminate the Agreement within this period, the Customer shall be deemed to have accepted the change(s) to the terms and conditions.

7. Term and Termination of Service

7.1 The term of the Agreement shall be for the period set out in the Customer Application Credit Form (the "**Term**") commencing on the date of the Customer Application Form.

7.2 Either Gyproc or the Customer may terminate this Agreement on the expiry of the Term.

7.3 Upon the expiry of the Term, unless You provide not less than 30 days written notice by email or letter to Gyproc, this Agreement will continue on a month to month basis based on the same terms and conditions.

7.4 After the expiry of the Term, this Agreement may be terminated by either party giving to the other at least **30 days** written notice by email or letter (the "**Termination Notice**").

7.5 Gyproc will only accept notification regarding termination of the Agreement from the Customer and not from any third parties.

7.7 On the expiration of the Termination Notice, the skip(s) must be returned to Our Partnering Waste Providers, empty of all waste, by the Customer and not any third party (which includes another Waste Disposal Operator).

7.8 Following expiration of the Termination Notice, the Customer must safeguard the skip(s) on the Customer's property until Gyproc / Our Partnering Waste Providers have collected the skip(s). Gyproc / Our Partnering Waste Providers reserve the right to enter the Customer's property to collect the skip(s).

7.9 The Customer's account will not be closed until such time as the skips are removed from the Customer's premises and any monies owed on the Customer's account have been paid in full.

8. Data Protection

Gyproc collect and process personal data for legitimate business purposes undertaken by Gyproc which are connected with the delivery of the Services to You. Gyproc agrees that it will comply with the provisions of the Data Protection Legislation and any other applicable data protection laws in connection with the performance of its obligations under the Agreement.

9. Severability

If at any time any one or more of the provisions of the Agreement or any part thereof is or becomes invalid, illegal or unenforceable in any respect under any law, the validity, legality and enforceability of the remaining provisions of this Agreement shall not in any way be affected or impaired thereby.

10. Law

These terms and conditions and any disputes or claims arising out of or in connection with these terms and conditions shall be governed by and construed in accordance with Irish law. Both Gyproc / Our Partnering Waste Providers and the Customer irrevocably agree to submit to the exclusive jurisdiction of the courts of Ireland in relation to any claim or matter arising under or in connection with these terms and conditions.



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Saint-Gobain



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