



## PRODUCT DATA SHEET

# PROMIX FILLER

### Overview

Gyproc ProMix Filler is a ready-mixed, air-drying, light grey joint filler specially designed for plasterboard joints and corner beads.

### Applications

Gyproc ProMix Filler is to be used by hand for the filling and finishing steps in the traditional three stage jointing process.

### Standards

Gyproc ProMix Filler is classified under EN 13963 as type 3A, i.e. an air drying compound for finishing.

Manufactured in accordance with ISO 9001 and ISO 14001.

### Performance

#### Effect of temperature

All buckets must be protected from freezing and frozen substrates are forbidden. Gyproc ProMix Filler application is only suitable for situations where the temperature does not exceed 49°C.

#### Effect of condensation and other moisture

Gyproc ProMix Filler should be protected from continuous exposure to moisture. Prolonged or repeated exposure to moisture may cause a loss of strength and/or adhesion.

#### Coverage

0,2 to 0,88 L/m<sup>2</sup> depending on thickness.

Maximum layer thickness: 4 mm.

#### Water requirement

See Installation - "Mixing"

#### Minimum temperature

Do not apply at temperatures below 5°C or above 30°C, or at humidity levels above 80%.

#### Pallet quantity

33 X 15L buckets = 495L

## Installation

### Background preparation

Plasterboard or Gyproc Gyp Filler surfaces should be reasonably dry, clean and and only installed in weather-tight buildings with appropriate ventilation Boards should be securely fixed with no steps between adjacent boards. The correct fixings must be used and properly located with their heads just below the liner surface. Any protruding screw heads should be driven home with a hand screwdriver prior to plastering.

### Storage

Buckets should be stored in a dry and cool place. Absolutely avoid frost at any stage during storage. Gyproc ProMix Filler stored correctly in a non-opened packaging has a shelf life of 12 months.

### Mixing

Gyproc ProMix Filler is supplied ready mixed with water, at a consistency suitable for hand application. Stir before use. Excessive dilution increases shrinkage and drying times, and reduces strength. Excessive mechanical mixing should be avoided and only low-speed mixers used.

Once opened, material should be used within a week, if protected from drying out or contamination by other materials.

### Application

Apply Gyproc ProMix Filler to fill in a joint or on top of a filled joint. Allow to completely dry, then apply a final coat, feathered out beyond the second.

## Finishing

After the finishing coat has dried, sand slightly to remove trowel marks, etc. Apply Drywall Primer to the whole surface to prepare the surface for painting, or Gyproc Drywall Sealer in one coat to prepare for wallpapering or two coats to provide a vapour check.

## Decoration

Apply decoration with the minimum of delay after Gyproc Drywall Primer or Gyproc Drywall Sealer has dried. As with all wall and ceiling areas, gloss or high-sheen finishes will highlight any variation of the surface, particularly with shallow-angle lighting. The use of low-sheen or matt finishes minimises this risk. Jointing should be carried out under similar lighting conditions to those used for subsequent inspection and use.

Heavy, semi-rigid or impermeable wallcoverings may involve specialist adhesives or techniques which may not be compatible with Gyproc Drywall Primer or Gyproc Drywall Sealer. Consult the wallcovering and/or adhesive manufacturer for a specific recommendation. Impermeable wallcoverings fixed with waterbased adhesives should not be applied over Gyproc Drywall Sealer, as the drying of the adhesive will be severely restricted.

## Maintenance

If the product is correctly applied and not exposed to moisture or mechanical damage, it should not require any form of maintenance.

## Technical information:

<b>Binding agent</b>	Latex co-polymer
<b>Solvent</b>	Water
<b>Filler</b>	Microspheres and white dolomite
<b>Grain size</b>	Max. 0.15mm
<b>Bulk density</b>	1,3 ± 1%
<b>Max. layer thickness</b>	4mm
<b>Consumption</b>	0,2 to 0,88 L/m <sup>2</sup> depending on thickness
<b>pH</b>	Approx. 9
<b>Colour</b>	Light grey
<b>Drying time</b>	12/48H depending on the thickness of the layer, the temperature and the humidity of the atmosphere.
<b>Conditions of application</b>	Do not apply at temperatures below 5°C or above 30°C, or at humidity levels above 80%
<b>Flammability</b>	Reaction to Fire Classification A2,s1-d0

Freephone ROI: 1800 744480

Freephone NI: 0845 3990159

Email: tech.ie@saint-gobain.com

[www.gyproc.ie](http://www.gyproc.ie)

Gyproc, Gyproframe and Glasroc are all registered trade names of Saint-Gobain Construction Products (Irl) Limited. Isover is a registered trade name of Saint-Gobain. Saint-Gobain Construction Products (Irl) Limited reserves the right to revise product specifications without notice. The information in this document was correct to the best of our knowledge at the time of publication. It is the user's responsibility to ensure that it remains current prior to use. The information in this document is for guidance only and should not be read in isolation. Users should read and familiarise themselves with all the information contained in this document and ensure that they are fully conversant with the products and systems being used, before subsequent specification or installation. For a comprehensive and up-to-date library of information visit the Gyproc website at: [www.gyproc.ie](http://www.gyproc.ie)



© Saint-Gobain Construction Products (Irl) Limited  
September 2025 | PDS\_DSA\_PROMIX\_FILLER

