



PRODUCT DATA SHEET

PROMIX FINISH

Introduction

Gyproc ProMix Finish is used in the traditional three stage jointing process.

Standards

Gyproc ProMix Finish complies with EN 13963 type 3A and is manufactured under a quality system independently audited and certified as conforming with ISO 9001: 2000.

Performance

Effect of temperature

Ambient and background temperature must be maintained above 10°C until fully dry. All buckets must be protected from freezing and frozen substrates are forbidden. Application of Gyproc ProMix Finish is only suitable for situations where the temperature does not exceed 49°C.

Effect of condensation and other moisture

Gyproc ProMix Finish should be protected from continuous exposure to moisture. Prolonged or repeated exposure to moisture may cause a loss of strength and/or adhesion.

Coverage

1mm thickness layer - approx. 1 litre/m²

Setting time

Mixture is workable for approximately 1 hour and sets gradually – allow each coat to set before applying the next. Setting times vary slightly with changes in ambient temperature and water content. Full strength is only achieved when the product is completely dry, hence adequate ventilation must be provided, particularly where other wet materials are also present.

Minimum temperature

Ambient and background temperature must be maintained above 5°C until fully dry.

Usage Guidance

Background preparation

Plasterboard and Gyproc filler surfaces should be reasonably dry, clean and protected from the weather. Boards should be securely fixed with no steps between adjacent boards. The correct fixings must be used and properly located with their heads just below the liner surface. Any protruding screw heads should be driven home with a hand screwdriver prior to plastering.

Storage

Buckets should be stored in a dry and cool place. Absolutely avoid frost at any stage. Ensure Gyproc ProMix Finish is stored correctly in a non-opened packaging has a shelf life of 12 months.

Mixing

Gyproc ProMix Finish is supplied ready mixed with water, at a consistency suitable for hand application. Stir before use. For any mechanical application, only dilute if necessary and using no more than 0.5 litres per bucket. Excessive dilution increases shrinkage and drying times and reduces strength. Excessive mechanical mixing should be avoided, and only low-speed mixers used. Once opened, material should be used within a week, if protected from drying out or contamination by other materials.

Application

Apply Gyproc ProMix Finish on top of a filled joint. Allow to completely dry, then apply a final coat, feathered out beyond the second.

Finishing

After the finishing coat has dried, sand slightly to remove trowel marks, etc. Apply Gyproc Drywall Primer to the whole surface to prepare the surface for painting, or Gyproc Drywall Sealer in one coat to prepare for wallpapering or two coats to provide a vapour check.

Decoration

Apply decoration with the minimum of delay after Gyproc Drywall Primer or Gyproc Drywall Sealer has dried. As with all wall and ceiling areas, gloss or high-sheen finishes will

highlight any variation of the surface, particularly with shallow-angle lighting. The use of low-sheen or matt finishes minimises this risk. Jointing should be carried out under similar lighting conditions to those used for subsequent inspection and use. Heavy, semi-rigid or impermeable wallcoverings may involve specialist adhesives or techniques which may not be compatible with Gyproc Drywall Primer or Gyproc Drywall Sealer. Consult the wallcovering and/or adhesive manufacturer for a specific recommendation. Impermeable wallcoverings fixed with water-based adhesives should not be applied over Gyproc Drywall Sealer, as the drying of the adhesive will be severely restricted.

Maintenance

If the product is correctly applied and not exposed to moisture or mechanical damage, it should not require any form of maintenance.

Technical Data

Binder	Latex copolymer
Solvent	Water
Aggregate	Perlite
Particle size	Max 0.29mm
Bulk density	1.25-1.35 kg/L; typical max 1.28
Non-volatile matter	Approx 57.5-61.5% by weight
pH	9
Colour	White
Building capacity	Very Good
Drying time	Drying time is dependent on layer thickness, temperature, atmospheric humidity etc.
Consumption	Three stage joint filling of material on plasterboard, approx. 0,3 litre/m ²
Surface Finishing:	1mm thickness layer - approx. 1 litre/m ²
Max. Layer thickness	3mm
Flammability	Does not spread or support fire
Cleaning	Use water to remove spills and clean

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